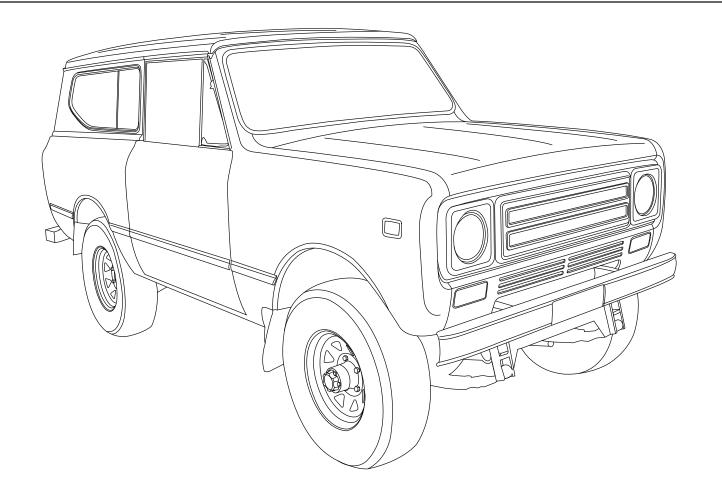


WARNING:

Validate the kit contents with the component list included on this page before proceeding. This kit is intended to be used in a modified vehicle. Please read this page thoroughly and be sure that you understand everything explained on it prior to opening any of the enclosed packages, or before attempting to install any of the components. Once this kit has been opened or a component installed, the kit is not returnable.

- 1. This kit IS NOT set up with a resistance wire for a standard points-type ignition system. It is wired with a full 12-volt primary ignition feed. See pages 20 through 22 for the various Ignition System Wiring configurations.
- 2. This kit includes the wiring to support the use of a factory heater system and/or aftermarket heater and A/C systems. This kit also includes the main power feed and the compressor extension wires that will support the use of the factory original A/C system, but DOES NOT include any of the other factory
- 3. This kit only supports the use of a higher current, self-exciting 1-wire alternator or GM SI type internally regulated alternator. Optional adapters may be necessary for certain applications.
- 4. AAW DOES NOT support the use of the factory ammeter. We recommend the use of a voltmeter to monitor your charging system.



510838 - Classic Update Series Kit 1971-80 IH Scout

This kit contains the following components:

| Part | | |
|---------------|--|---|
| <u>Number</u> | <u>Description</u> | Quantity |
| 510839 | Dash Harness kit | 1 |
| 510840 | Instrument Cluster wiring kit | 1 |
| 510841 | Engine Wiring Kit | 1 |
| 510842 | Front Light wiring kit | 1 |
| 510843 | Rear Body Wiring kit | 1 |
| 510867 | Fuse, Relay, and Flasher kit | 1 |
| 510476 | Alternator and Main Power Conn. kit | 1 |
| 510730 | VSS Lead Wires | 1 |
| 500919 | Practice Terminal Crimping set | 1 |
| 500042 | Dimmer Switch | 1 |
| 500332 | Headlight Switch | 1 |
| 520001 | Digital Gauge System Dim Wire - GM Kit | :s 1 |
| 92973232 | Firewall Mod Template | 1 |
| | Number 510839 510840 510841 510842 510843 510867 510476 510730 500919 500042 500332 520001 | NumberDescription510839Dash Harness kit510840Instrument Cluster wiring kit510841Engine Wiring Kit510842Front Light wiring kit510843Rear Body Wiring kit510867Fuse, Relay, and Flasher kit510476Alternator and Main Power Conn. kit510730VSS Lead Wires500919Practice Terminal Crimping set500042Dimmer Switch500332Headlight Switch520001Digital Gauge System Dim Wire - GM Kit |

Validate the kit contents with this component list. If there are any discrepancies with incorrect or missing parts, stop your installation and notify the supplier you purchased the kit from before proceeding.

510838 1971-80 IH Scout Instructions

Classic Update Series



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START HERE!

PLEASE READ THIS BEFORE STARTING INSTALLATION!

This wiring kit is designed for ease of installation. Please read the guidelines below BEFORE STARTING installation to guarantee a successful job. Use an appropriate crimping tool, which folds the wings of the open barrel terminals down into the wire, as shown on this page. If you use our crimping tools and correctly crimp the included terminals, soldering is not necessary. If you are unsure about a particular crimp, soldering is recommended. Our factory crimped terminations are installed by GM approved five ton presses, and soldering these terminations is not necessary.



AAW offers a great terminal crimping video entitled "Proper Crimping Video". It can be viewed by visiting YouTube.

Type the following address into your web browser, to go directly to the video: www.youtube.com/watch?v=JAgEDoVI-co

Youtube Channel: www.youtube.com/user/WiringHarness



We carry many accessories for your 1971-80 Scout:







500479 40 Amp electric fan relay



510226 LED Electronic flasher

wire core

The terminals that we supply in our kits, utilize what is known as an F crimp. The F crimp, in a cross section, will look like the illustration below, when done correctly.



end view of un-crimped terminal



proper crimp of terminal

We carry the following crimping hand tools, to help with your terminal crimping.

These hand tools are available, for purchase or rental.

p/n 510585

OEM small gauge terminal crimping tool



OEM large gauge terminal and double small gauge terminal crimping tool



p/n 510587
— Includes Both — terminal crimping tools





If you have any questions concerning this or any of our products, please feel free to call us at 1-856-933-0801.

1971-80 IH Scout 510838

Classic Update Series

Table of Contents: Pages: **Sections:** Bags: Fuse, Circuit Breaker, Relay and Flasher (510867) Placement, and Fuseblock/Bulkhead installation 4-5 G **Dash Harness (510839) (Installation)** – This is the main harness in the kit and it should be installed first. It can be installed directly into the original, or 6-14 modified, firewall opening and routed behind the dash frame with the frame just as your original was. This harness connects to: Accessory Power Feed connector Cluster Connection for Temp. and Oil Gauges Neutral Safety Switch Relay Park Brake Switch Cluster Connection for Gas Gauge Radio Clock Feed Third Brake Light Feed Hazard Flasher LH & RH Courtesy Lights **Ignition Switch** Fog Lamp Switch **Dash Grounds** Horn Relay Turn Signal Switch Electric Speedo Ground Blower Motor Fog Lamp Relays Headlamp Dimmer Switch Dash Light Candelabra (optional lamp use) Wiper Motor Stop Light Switch Heater Panel Light Electric Speedometer Extension Interior 12V and tach leads for ECU (if equipped) Heater/Blower Motor Switch 12V Fused Battery Feed for Console 4WD Indicator Lamp and 4WD Switch Headlight Switch Cigar Lighter Wiper Switch **Speedo Cluster Connection** Illumination Lamp Feed for Console Electric Speedometer Connection Factory A/C Feed Back Up and Neutral Safety Switch Connections A/C Compressor Feed Fuel Pump Lead Gauge Cluster Harness (510840) – This harness is assembled by the customer and connects to: 15-18 Η Printed Circuit Boards (PCB) **Dash Harness Aftermarket Gauges:** 18 All gauges (Volts, Fuel, Speedo, Oil, Temp, Tach) Engine Harness (510841) - This harness connects to the Dash harness and the: J 19-23 SI Alternator Connections Fuel Pump Lead Ignition System Tachometer Signal Oil Pressure Sender Electric Choke Starter Solenoid The Assembled Mega Fuses **Engine Temperature Sender** A/C Compressor Lead Front Light Harness (510842) - This harness connects to the Dash harness and the: 24-25 LH & RH Side Markers LH & RH Headlights Fog Lamps LH & RH Parking/Turn Lamps Washer Pump/Reservoir Horns **Brake Warning Switch** Electric Fan Trigger Feed 26-29 **Rear Body Harness (510843)** – Interior and exterior connections. This harness connects to the Dash harness and the: M www.americanautowire.com 856-933-0801 B/U, Stop/Tail, Rear Running Lamp Leads 71-77 Side Marker extensions **Dome Light Wires**

Fuel Tank Lead

78-80 Tail Light Extensions (Stop/Tail, B/U, Side Mkr.) Fuel Tank Sender and Ground Extension



1971-80 IH Scout *510838*

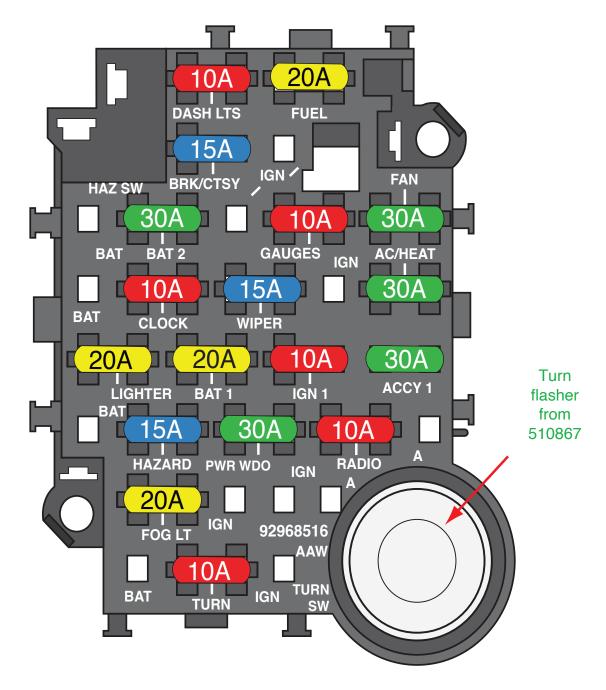
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Tail Lamp Connections and Grounds

Fuse Block and Bulkhead installation instructions:

NOTE: Prior to installing the Dash harness into the vehicle, obtain the Fuse, Flasher, and Relay Kit, **510867**, and plug all of the fuses and turn signal flasher into the Fuse Block (see below). Also, plug the Horn Relay and Fog Lamp Relays into the relay bases, and the hazard flasher into its connector (see page 7) on the dash harness.

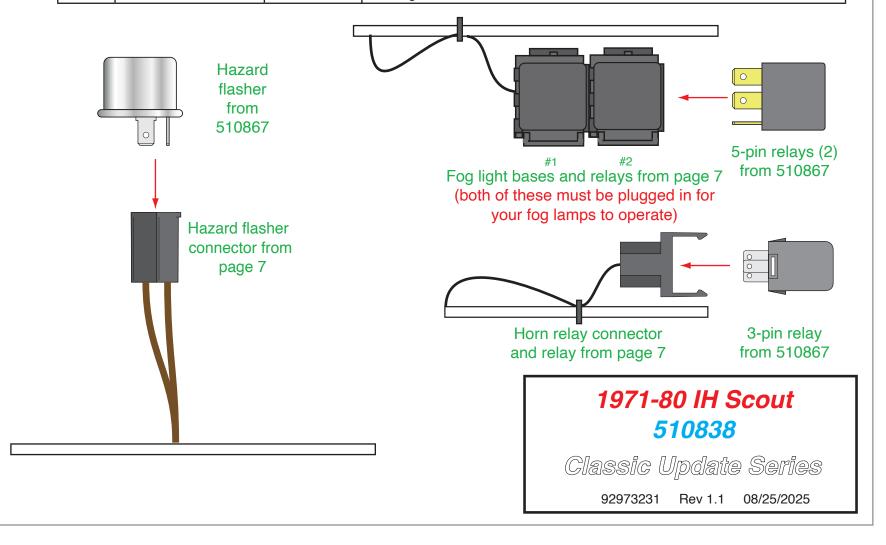


Assembled fuse block with fuses and flashers installed.



Fuse usage details. NOTE: Head lights are protected by the H/L switch internal 25A breaker

| Fuse # | Fuse Block Printing | Fuse Rating | System Wiring Protected | | |
|--------|---------------------|-------------|--|--|--|
| 1 | DASH LTS | 10A | Cluster lights, Tachometer lights, Speedometer lights, Heater Control Panel Light, Optional dash lights plugged into candelabra | | |
| 2 | FUEL | 20A | Electric fuel pump, Ignition feed for electric speedo (Accy 6-way conn). | | |
| 3 | BRK/CTSY | 15A | Stop and third brake lights, under dash courtesy lights, dome light, hood light, Fog light relay coil, Rear running lights, Front park lights. | | |
| 4 | BAT 2 | 30A | B+ Feed for any optional battery powered feed. (Accy 6-way conn) | | |
| 5 | GAUGES | 10A | Gauges (Temp, Fuel, Oil Pressure and Voltmeter). B+ for options as tachometer 4x4 Light, Back-up Lights, Brake Warning Light | | |
| 6 | FAN | 30A | Electric fan | | |
| 7 | CLOCK | 10A | Battery feed for clock, radio battery feed | | |
| 8 | WIPER | 15A | Wiper motor, Front windshield washer pump | | |
| 9 | AC/HEAT | 30A | Main Heater or A/C Feed Switch | | |
| 10 | LIGHTER | 20A | Cigar Lighter, Option battery fused feed to console area. | | |
| 11 | BAT 1 | 20A | B+ Feed for any optional battery powered feed. (Accy 6-way conn) | | |
| 12 | IGN 1 | 10A | Electric choke | | |
| 13 | ACCY 1 | 30A | Feed for any optional accessory powered feed. (Accy 6-way conn). | | |
| 14 | HAZARD | 15A | Hazard lights | | |
| 15 | PWR WDO | 30A | Ignition Feed for options such as power windows (Accy 6-way connector) | | |
| 16 | RADIO | 10A | Accessory feed "on-off" for the radio | | |
| 17 | FOG LT | 20A | Fog lamp feed | | |
| 18 | TURN | 10A | Turn signal | | |



Fuse Block and Bulkhead installation instructions:

STEP 1: DISCONNECT YOUR BATTERY

Disconnect the battery before installing the wiring kit. This is to prevent any accidental shorting caused by bare wire ends.

STEP 2: LOAD THE FUSE BLOCK

Prior to installing the dash harness to the dash, obtain the Fuse, Flasher, and Relay Kit **510867** and plug all of the fuses and turn signal flasher into the fuse block. Also, plug the horn relay, fog lamp relays, and hazard flasher into the dash harness. (See page 4)

STEP 3: PREPARING TO INSTALL THE DASH HARNESS

The Dash Harness routing will be the same as the original factory Instrument Panel Wiring Harness routing. Be sure to duplicate this routing.

STEP 4: START INSTALLING THE KIT

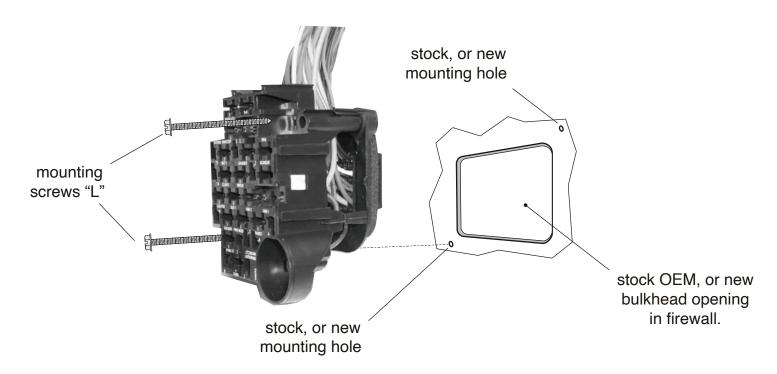
This kit is divided into individual sections that are identified by a letter printed on the sheets enclosed in each bag. The items covered, the order of installation, and the pages with their detailed installation instructions are shown on page 3.

Fuse Block and Bulkhead Attachment

Locate the original factory fuse block/bulkead opening in the upper LH corner of the firewall from the inside (From the outside, upper RH corner). If your truck is a 78 to 80 model, no modification is required as the fusebox and bulkhead will install directly in the factory firewall opening. If your truck is a 71-77 model, it will be necessary to use the 92973232 Template included in this kit to modify the opening in your firewall, and to drill two new mounting holes. Attach the fuse block and bulkhead assembly to the firewall using the self tapping screws "L" found on page 6.

(See figure A below for details)

INSTALLING THE FUSE BLOCK AND BULKHEAD ASSEMBLY FIGURE "A"





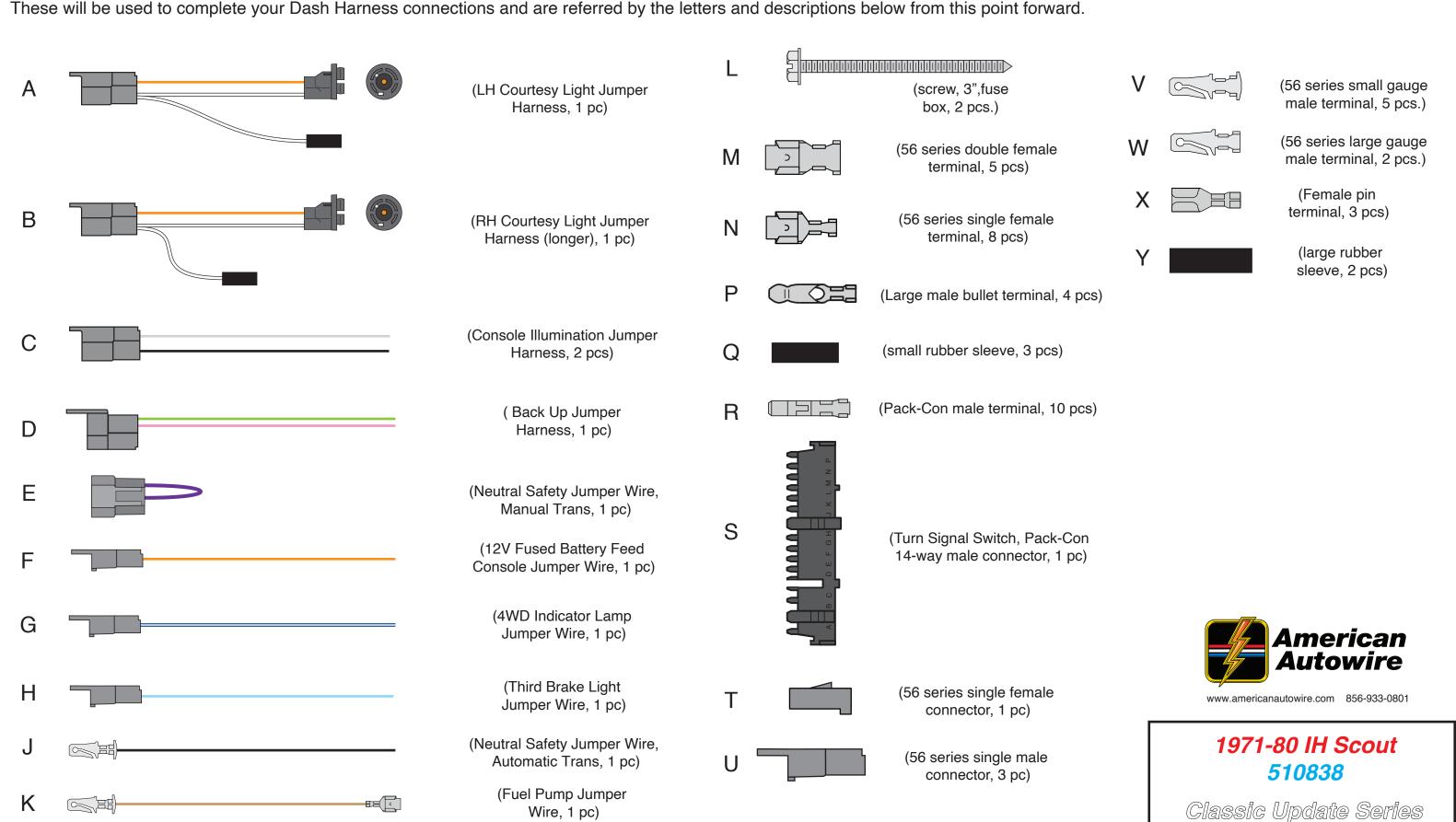
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Page 6

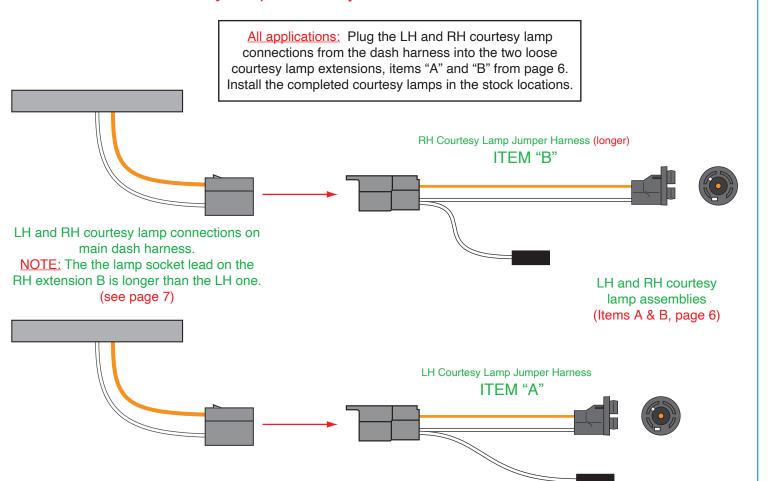
Below are the supplied misc. terminals, connector bodies and assorted components included in the 510839 Dash Harness and Loose Piece bags. These will be used to complete your Dash Harness connections and are referred by the letters and descriptions below from this point forward.



Battery Feed 510839 Dash/Main harness installation instructions: **4WD** Indicator Console Connection Lamp Console Illum. Master AC (see page 13 (see page 13 Optional A/C Compressor Connection **Dash Grounds** On/Off Switch for detailed Interior ECU Cluster for detailed Cluster Fog Lamp Switch feed wire (see page 13 (attach to body) (plug into main connections) Connector "C" for Connector "A" for Connector "B" for connections) (see page 13 for connections Connector "D" for for detailed (plug into main A/C harness -Wiper / Washer Switch Temp and Oil Gas Gauge Speedo Cluster Electric Speedo (see page 10 detailed connections connections) A/C harness not included) for detailed (plug onto original (see page 16 for (see page 16 for (see page 17 for **Neutral Safety** (see page 18 for not included) wiper / washer switch. Switch Relay detailed detailed detailed connections) detailed Not included in this kit. connections) connections) Dash Light connections) (see page 12 connections) 12V See page 11 for Candelabra for detailed Ign detailed connections) (see page 8 connections) Hazard Radio for detailed Flasher Connections **C >C >C >C >C** connections) (see page (see page 10 Headlight Switch 4 for for detailed (plug onto plug-in connections) provided new directions) AAW headlight switch, 500332) ABCDE Right Hand Courtesy Lamp Connection LH Courtesy Cigar Lighter (see page 8 for Clock **Heater Control** Lamp detailed Connection (see page 8 Switch and Lamp (plug onto connections) (plug onto (plug into heater for detailed original the blade on connections) control switch. Not lighter the clock included in this kit) socket) assembly) Stop Light Switch (plug onto original Turn Signal stop light switch. Switch Not included in (see page 9. Plug this kit) onto original turn Fog Light Bases and signal switch. Relays Switch not Parking Brake (see page 4 for included in kit) Switch plug-in directions) (plug into NOTE: You must plug parking brake these relays in for the pedal switch fog lamps to function Wiper Motor **Neutral Safety** assembly) Blower Motor To VSS Jumper Kit and Back-Up (see page 13 Horn Relay 510730 (see page 14 Connection for detailed Ignition Switch (see page 4 (For Electric for detailed (see page 12 connections) (plug onto origina for plug-in Speedometer) connections) for detailed ignition switch. directions) (see page 10 for connections) Elec. Speedo Not included in Fuse detailed connections) this kit) Ground Block Accessory (attach to body) Connector see page 8 for accessory connections) 3rd Brake Light Feed (plugs into 3rd brake light extension H to run to the back **Headlight Dimmer** of the vehicle) Switch (plug the 500042 dimmer switch into this connector and attach the switch 1971-80 IH Scout and lead to the floor in the stock location) **American** *510838* **Autowire** Classic Update Series www.americanautowire.com 856-933-0801

12V Fused

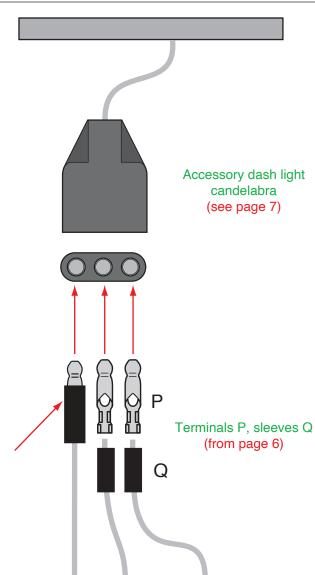
<u>Underdash courtesy lamp and doorjamb switch instructions:</u>

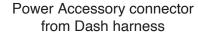


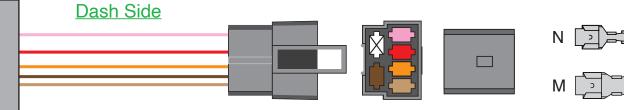
Accessory dash light candelabra instructions:

All applications: We have provided an accessory dash light candelabra on the dash harness (see page 7) that can be used to add additional dash illumination lights to things like underdash gauges, radio lamp, etc. We have also provided loose piece terminals "P" and sleeves "Q" in the dash loose piece parts kit, 92973236, that can be applied to your wires. Simply slide the sleeve "Q" onto your wire, crimp terminal "P" onto the wire, then slide sleeve "Q" up over the crimped area of terminal "P". Once complete, plug the male bullet terminals directly into the candelabra to complete your accessory lighting circuits. See the illustration at right for details.

Completed terminal/sleeve applied to your wire







6-way empty connector (removed from Dash harness connector) and terminals "M" or "N" used to connect your power wires (not included in kit) to the dash harness

Use the provided 6-way empty connector, which is attached to the 6-way Accessory connector on the Dash Harness, and terminals "M" and "N" (see Parts Kit 92973236) to add power wires for the following optional systems

| <u>Wire</u> | <u>Wire</u> | Fuse Block | <u>Fuse</u> | <u>Description</u> |
|--------------|-------------------|-----------------|---------------|---|
| <u>Color</u> | <u>Printing</u> | <u>Printing</u> | <u>Rating</u> | |
| Tan | FUEL PUMP | FUEL | 20A | Fused 12 volt IGNITION feed for an electric fuel pump (may also be used to feed power to another ignition circuit). |
| Orange | 12V BATTERY FUSED | BAT2 | 30A | Fused 12 volt BATTERY feed (may also be used to feed power to another battery circuit). |
| Red | (no printing) | BAT1 | 20A | Fused 12 volt BATTERY feed for power locks (may also be used to feed power to another battery circuit). |
| Pink | 12V IGNITION FEED | PWO WDO | 25A | Fused 12 volt IGNITION feed for power windows (may also be used to feed power to another ignition circuit). |
| Brown | IGNITION SW ACCY | ACCY1 | 30A | Fused 12 volt ACCY. feed (may also be used to feed power to another accessory circuit). |



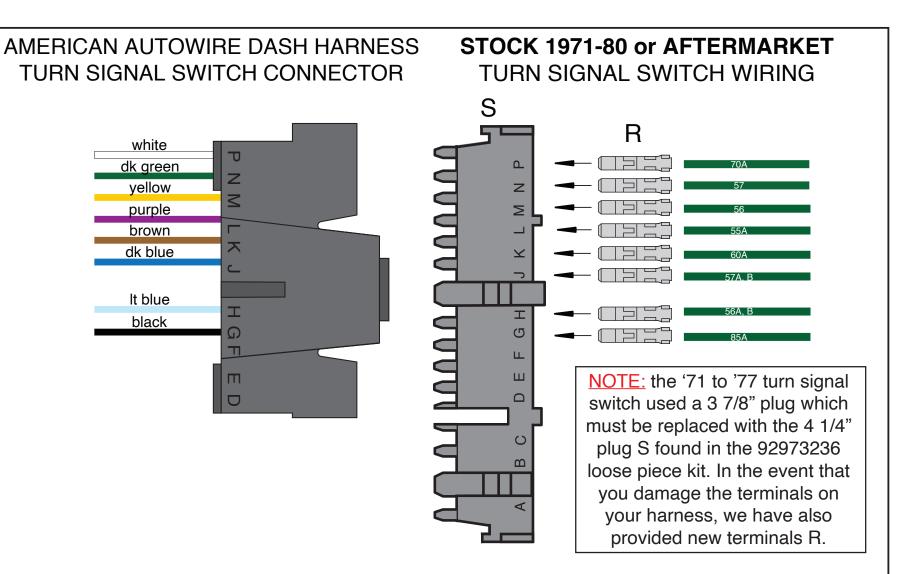
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Accessory Connector:



This diagram is to connect the AAW turn signal dash harness connection to a stock 1971-77 or some **aftermarket** steering columns. If you have a **stock** 1978-80 steering column, or a reproduction turn signal switch, the AAW Turn Signal switch connector will plug directly into it with no modifications needed.

Required steering column connector modification for OEM and some aftermarket steering columns

| "Table B" | | | | | | | | | |
|--|---|--|---|--|--|--|--|--|--|
| Dash harness turn signal switch wires to aftermarket | | | | | | | | | |
| or stock 1971 - 80 turn signal switch | | | | | | | | | |
| AAW | AAW Wire | Connector | Original | | | | | | |
| Wire Color | <u>Printing</u> | <u>Cavity</u> | Wire Color | | | | | | |
| White | Brake SW | Р | Dark Green 70A | | | | | | |
| Dark Green | Right Rear Turn | N | Dark Green 57 | | | | | | |
| Yellow | Left Rear Turn | M | Dark Green 56 | | | | | | |
| Purple | Turn Switch Feed | L | Dark Green 55A | | | | | | |
| Brown | Turn SW – Hazard | K | Dark Green 60A | | | | | | |
| Dark Blue | Right Front Turn | J | Dark Green 57A,B | | | | | | |
| Light Blue | Left Front Turn | Н | Dark Green 56A,B | | | | | | |
| Black | Horn Relay Ground | G | Dark Green 85A | | | | | | |
| N/A | None | F | None | | | | | | |
| N/A | None | Е | None | | | | | | |
| N/A | None | D | None | | | | | | |
| | AAW Wire Color White Dark Green Yellow Purple Brown Dark Blue Light Blue Black N/A N/A | Dash harness turn signal s or stock 1971 - 80 to AAW Wire Wire Color Printing White Brake SW Dark Green Right Rear Turn Yellow Left Rear Turn Purple Turn Switch Feed Brown Turn SW – Hazard Dark Blue Right Front Turn Light Blue Left Front Turn Black Horn Relay Ground N/A None N/A None | Dash harness turn signal switch wires to a or stock 1971 - 80 turn signal switch wires to a or stock 1971 - 80 turn signal switch wires to a or stock 1971 - 80 turn signal switch wires to a or stock 1971 - 80 turn signal switch wires to a constant a specific strength of the signal switch switch signal switch switch signal switch switch signal switch wires to a constant switch signal switch wires to a constant signal switch wires to a constant switch signal switch wires to a constant switch switch switch signal switch wires to a constant switch swit switch switch switch switch switch switch switch switch switch | | | | | | |

- 1. Remove the **aftermarket or stock 1971-77** turn signal switch connector and replace it with the AAW 14-way connector "S" from page 6. Crimp terminal "R" onto each of the original turn signal switch wires, and plug them into connector "S" as shown at left. (see parts kit **92973236**).
- 2. Use "Table B" above to align the wires.
- 3. Note: The steering column horn button switches ground for the horn relay, which then switches power to the horns.



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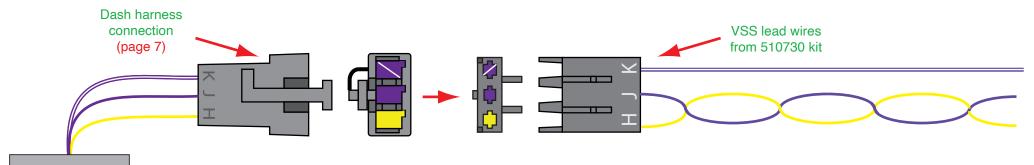
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VSS dash jumper connection to the 500730 VSS lead wire kit:



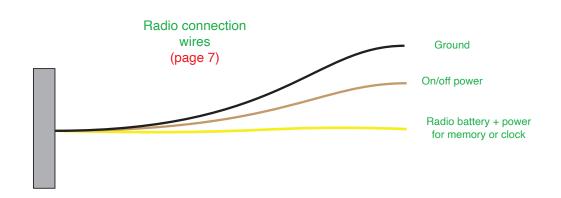
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Electric Speedo VSS connection:



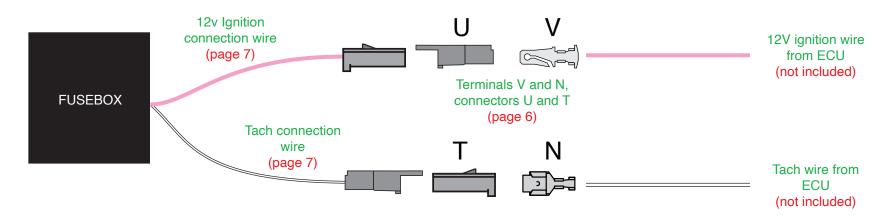
If you are using an aftermarket electric speedometer in your vehicle, you will need to connect the vehicle speed sensor (VSS) Lead Wires from the 510730 kit to the dash side connection of your dash harness. The yellow and solid purple wires must remain twisted together as shown above. These three wires will need to pass through the firewall or floor of your vehicle down to the vehicle speed sensor unit in the transmission. Generally, the solid purple wire connects to the "signal" lead, the yellow wire connects to the "ground" lead, and the purple/white stripe wire connects to the "12 volt power" lead on the vehicle speed sensor assembly. However, you should consult the directions that came with your gauges, and connect your vehicle speed sensor per the manufacturer's instructions.

Radio wire connections:



NOTE: These (3) wires will be used to hook-up your radio. The black is the radio ground, the tan is the "keyed" on/off power feed, and the yellow is the battery+ feed that is hot at all times and would be used for the digital read-out or memory feature on an electronically controlled radio.

12V Ignition and tach wire connections for cabin mounted ECU:



Connecting the new dash harness 12V ignition and tach wires to a cab mounted ECU harness (if so equipped):

- 1. If you have an ECU harness mounted inside your truck, attach the pink 12V IGN wire just off the fuseox to the 12V ignition input wire from your ECU harness.
- 2. If you have an ECU harness mounted inside your truck, attach the white COIL/TACH wire just off the fuseox to the tach output wire from your ECU harness.

(terminals V, N and connectors U, T have been have been provided)

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low speed

Windshield wiper and washer switch connections:

The green wire is the "park" feed from the switch to the wiper motor.
 The black wire is the "high speed" feed from the switch to the wiper motor.
 The white wire is the 12v feed from the switch to the washer pump.
 The red wire is the "low speed" feed from the switch to the wiper motor.

NOTE: Listed below are the functions of each of the 5 wiper/washer wires:

1. The blue wire is the fused 12v power feed from the fuse box to the switch.

feed to motor Plug in as shown below to complete the wiper/washer switch connections. washer feed park feed to pump to motor 12v power feed to switch Wiper / Washer The wiper/washer Switch high speed switch wires (not included with kit) feed to motor (see page 7)



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route the loose end of the wires out through the firewall, and down to the transmission. Connect these wires to your transmission switch using terminals X and sleeves Y. (extension D, terminals X and sleeves Y are found on page 6)

fail to do this, your truck will not start.

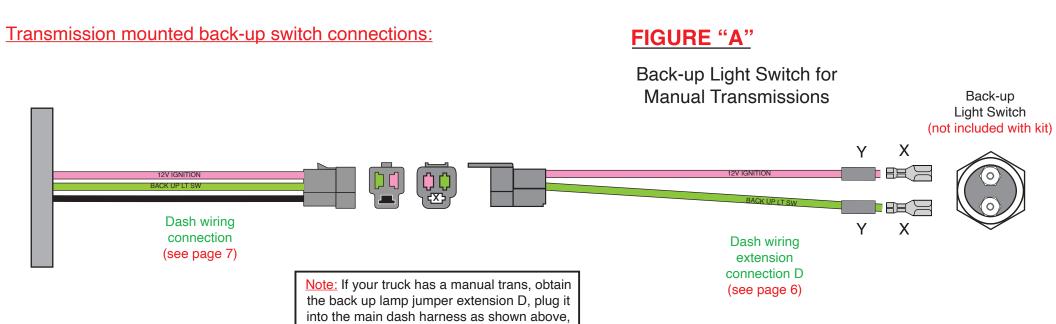


FIGURE "B"

Neutral Safety Jumper for Manual Transmissions

Manual trans neutral safety jumper E (see page 6) **Neutral Safety** Switch Relay (see page 7)

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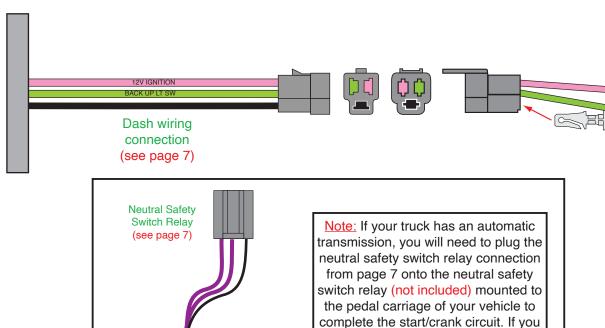
*Autowir*e

Note: If your truck has a manual transmission, you will need to obtain the NSS jumper E from page 6 and plug it onto the neutral safety switch relay connection from page 7 to complete the start/crank circuit. If you fail to do this, your truck will not start.

Transmission mounted back-up and neural safety switch connections:

FIGURE "C"

Back-up Light Switch/Neutral Safety Switch for Automatic Transmissions



Dash wiring extension connection D and wire J (see page 6)

Note: If your truck has an automatic trans, obtain wire J and plug it into the empty cavity of extension D, then plug the completed extension D into the main dash harness as shown above. Route the loose ends of the wires out through the firewall, and down to the transmission. Connect these wires to your transmission switch pigtail as shown above to complete the back up and neutral safety switch circuits. (extension D and wire J are found on page 6. The transmission switch pigtail shown above is not included in this kit, but is available through most parts stores as part number S747 - Standard Motor Products or equivalent)

NOTE: The center brown/yellow wire must

be spliced to the black wire, the pink and lt. green wires may be spliced to either of the

other two in the 3-way molded connector.

OE Switch connection. Aftermarket Jumper Harness is pictured. (not included with kit)

Back-up Light Switch/Neutral Safety Switch (not included with kit)



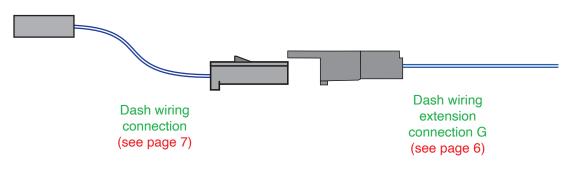
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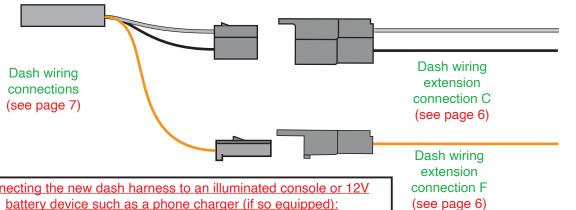
4WD Transfer case warning lamp switch connections:



Note: If your truck has 4 wheel drive, you will need to obtain extension G (see page 6), plug it onto the dash harness connection as shown on page 7, route the loose end of the wire out through the firewall and down to the transfer case. Connect this wire to your transfer case

switch to complete the circuit. (terminals and connectors are not included)

12V Battery and illumination lamp connections for console:



Connect to dash illumination lamps (not included with kit)

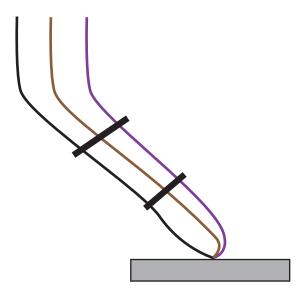
Connect to any 12V battery appliance, phone charger outlet (not included with kit)

Connecting the new dash harness to an illuminated console or 12V battery device such as a phone charger (if so equipped):

- 1. Connect the 2-way connector with gray and black wires on the dash harness to dash extension C, then route the extension wires to your console or underdash area. Connect the gray wire to the feed, and the black wire to the ground on any PRNDL or dash lighting sockets.
- 2. Connect the 1-way connector with orange wire on the dash harness to dash extension F, then route the extension wire to your console or underdash area. Connect the orange wire to the feed on any item requiring battery 12v (like a phone charger socket). Use the black wire from number 1 above if a ground wire is needed for the device.

(terminals, connectors, and sockets are not included)

Fog lamp switch connections:



Connecting the new dash harness to a lighted or unlighted fog lamp switch:

Connect to 4WD

transfer case switch

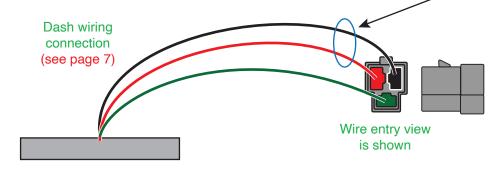
(not included with kit)

- 1. Connect the brown "park lights" wire to the input location on your fog lamp switch.
- 2. Connect the purple wire to the output location on your fog lamp switch.
- 3. If your switch has a ground connection, attach the black "ground" wire to the ground location on your fog lamp switch.

(terminals and connectors are not included)

Dash wiring connection (see page 7)

Winshield wiper motor connection:



Connecting the new dash harness to your windshield wiper motor assembly:

1. Route this pre-assembled 3-way connector with dk. green, red and black wires out through the center hole in your firewall and plug it directly onto your wiper motor assembly. In most applications, no additional work or modification is necessary. However, there were some applications where the black and red wires were reversed at the wiper motor. In those instances, you will need to remove the black and red wires from this connector (after collapsing the locking tab of the terminal, then lifting the tab back up on the removed terminal), and then reinstall them into the connector maintaining color continuity with your wiper motor.

NOTE: It may be necessary to switch these two wires in the connector based on the wiper motor you have. (see page 7)

Plug this connector onto your wiper motor



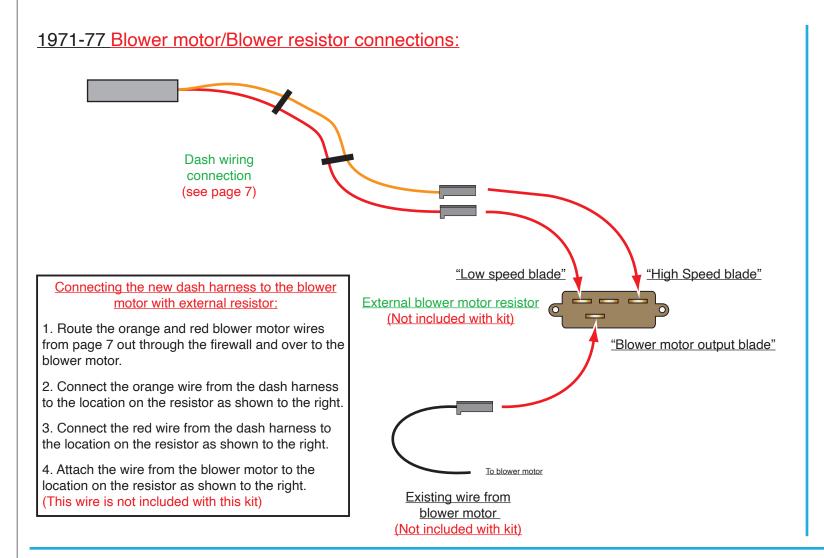
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1978-80 Blower motor connections:

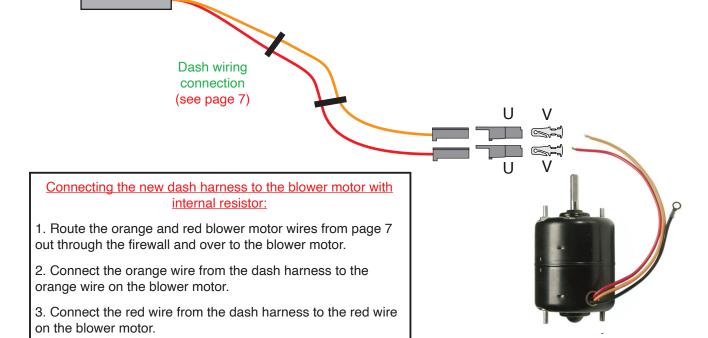


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Blower motor with

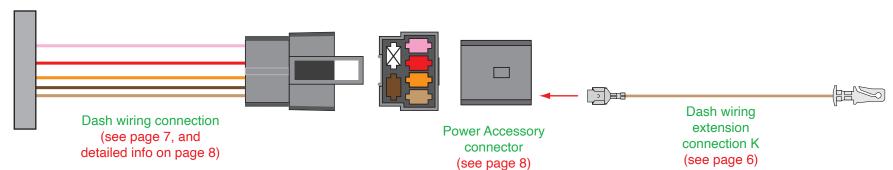
internal resistor

(Not included with kit)



Dash side fuel pump connection:

Page 14



Cut this terminal off and connect to the fuel pump, or fuel pump relay (Not included with kit)

ground.

4. Attach the black wire from the blower motor to a good

you to make the connections to the wiper motor)

(Note: Terminals V and connectors U have been provided for

Connecting the new dash harness to an electric fuel pump or fuel pump relay:

NOTE: This new harness is wired so that you can use an internal fuel pump feed connection, or one that attaches outside the vehicle under the hood. This instruction is to make the connection inside the cabin of the truck to the 6-way accessory connection found on pages 7 and 8. If you wish to wire the fuel pump feed under the hood, see page 23 for detailed installation instructions.

- 1. Obtain the fuel pump jumper wire found on page 6 and plug it into the 6-way accessory plug found on pages 7 and 8 maintaining continuity with the dash harness as shown at the left.
- 2. Cut the male terminal off the other end of this wire, and attach it to your electric fuel pump or electric fuel pump relay following the manufacturers directions.



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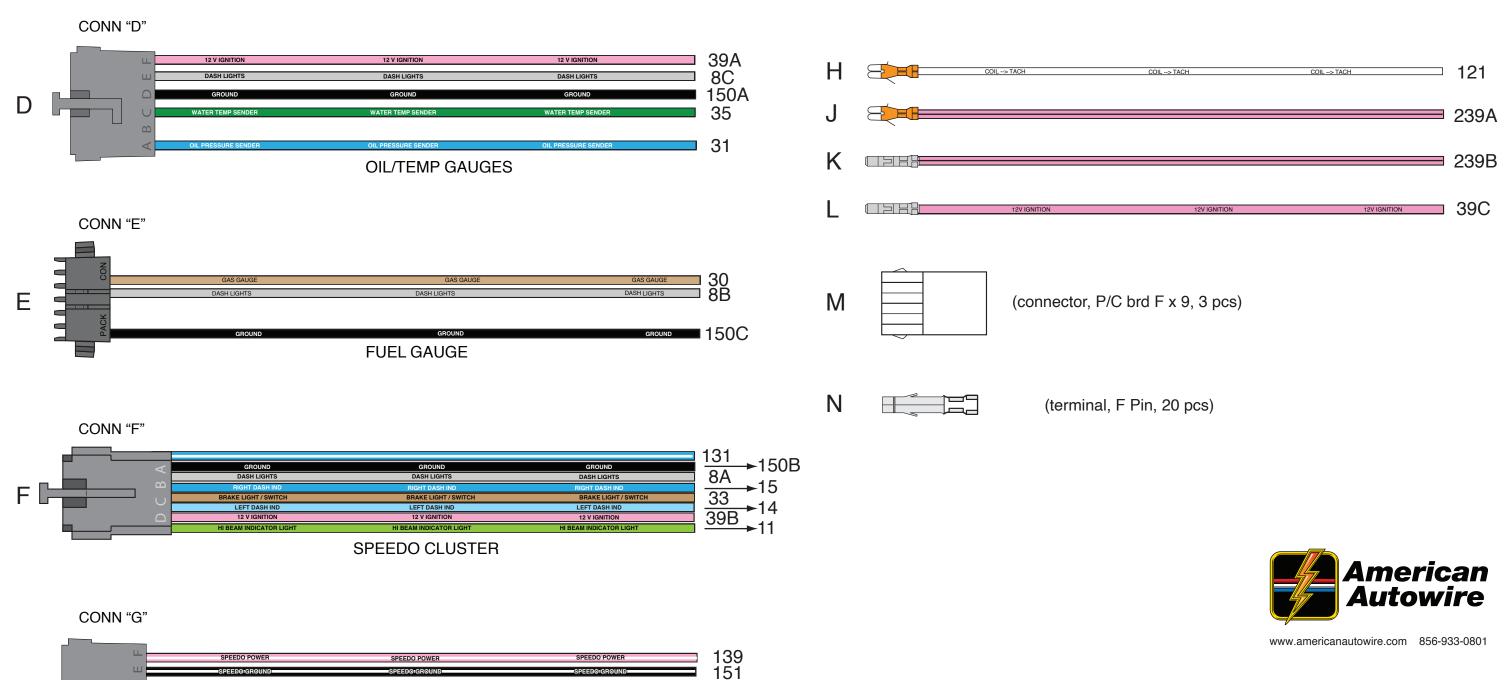
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510840 Gauge Cluster harness installation instructions:

ELECTRIC SPEEDO WIRES

Below are the supplied harnesses, terminals and connector bodies included in the Gauge Cluster Harness 510840 and Loose Piece bag. These will be used to complete your gauge cluster connections and are referenced by the letters and descriptions below from this point forward.



402 401 400



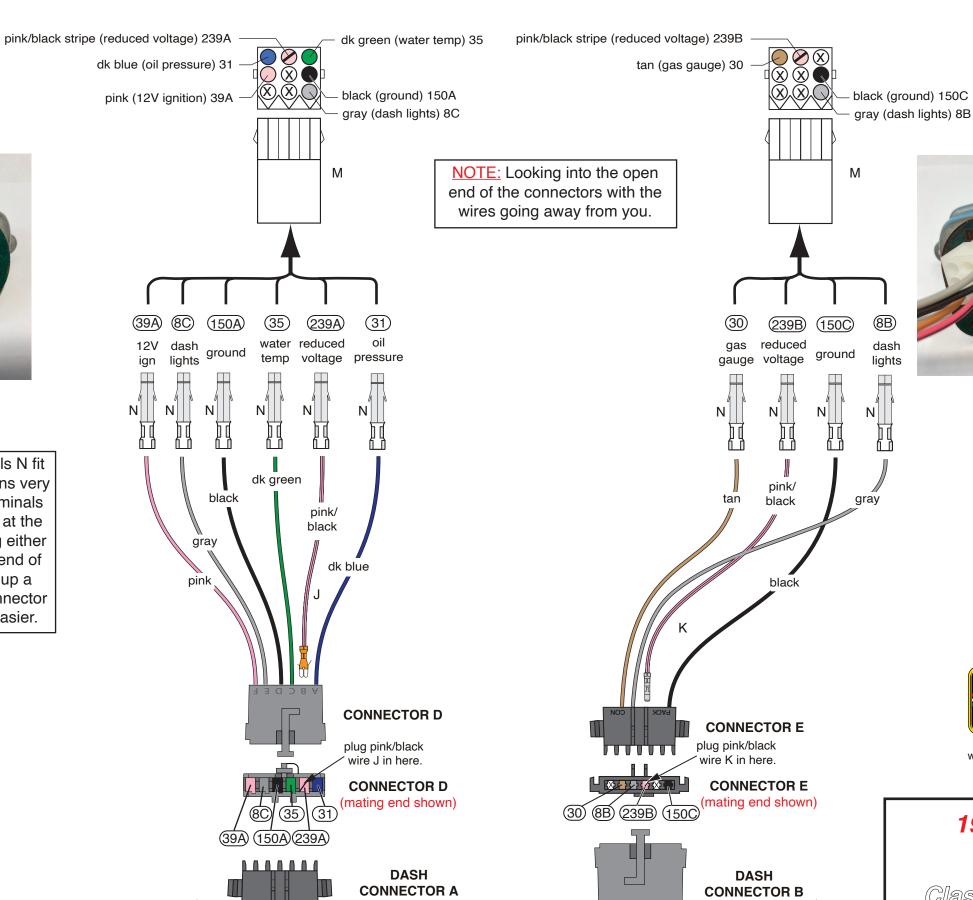
510840 Gauge Cluster harness installation instructions:

OIL PRESSURE AND TEMPERATURE GAUGE CLUSTER, ALL YEARS

GAS GAUGE AND AMMETER (NOT SUPPORTED) GAUGE CLUSTER, ALL YEARS



Helpful Hint: The new terminals N fit onto the factory circuitboard pins very tightly. After installing new terminals N into connector M as shown at the right, we recommend inserting either a pic or an awl into the open end of each terminal to open them up a slight bit. This will help the connector install onto the circuitboard easier.





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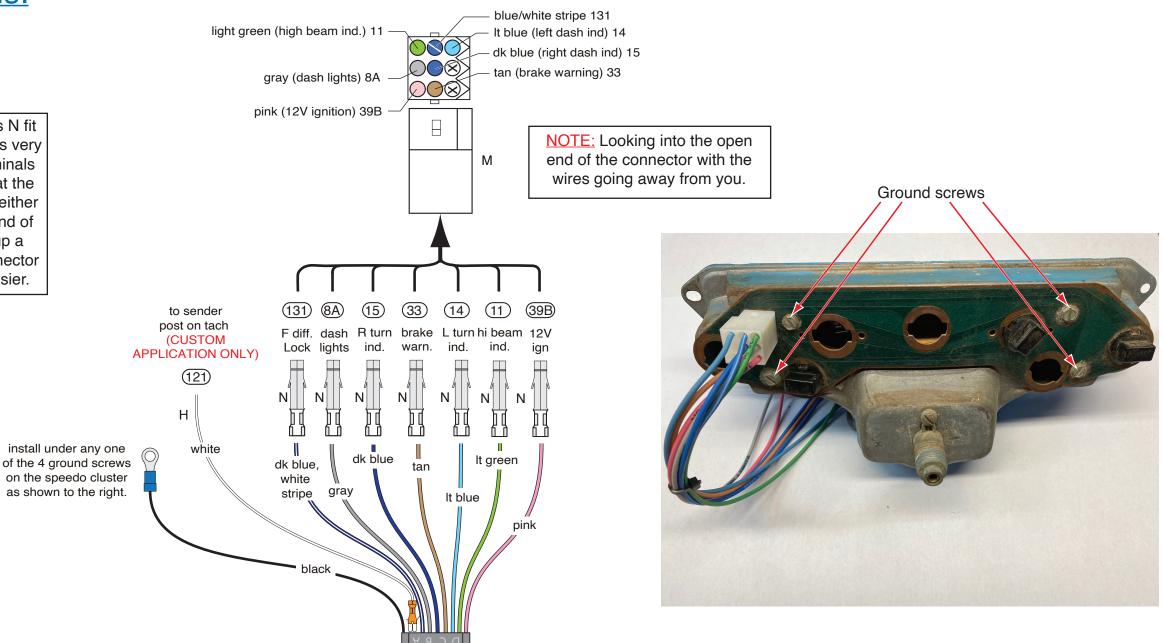
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510840 Gauge Cluster harness installation instructions:

SPEEDOMETER CLUSTER, ALL YEARS

Helpful Hint: The new terminals N fit onto the factory circuitboard pins very tightly. After installing new terminals N into connector M as shown at the right, we recommend inserting either a pic or an awl into the open end of each terminal to open them up a slight bit. This will help the connector install onto the circuitboard easier.





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dash harness connector (bag G)

33 39B

(131) (8A) (15) (14) (11)

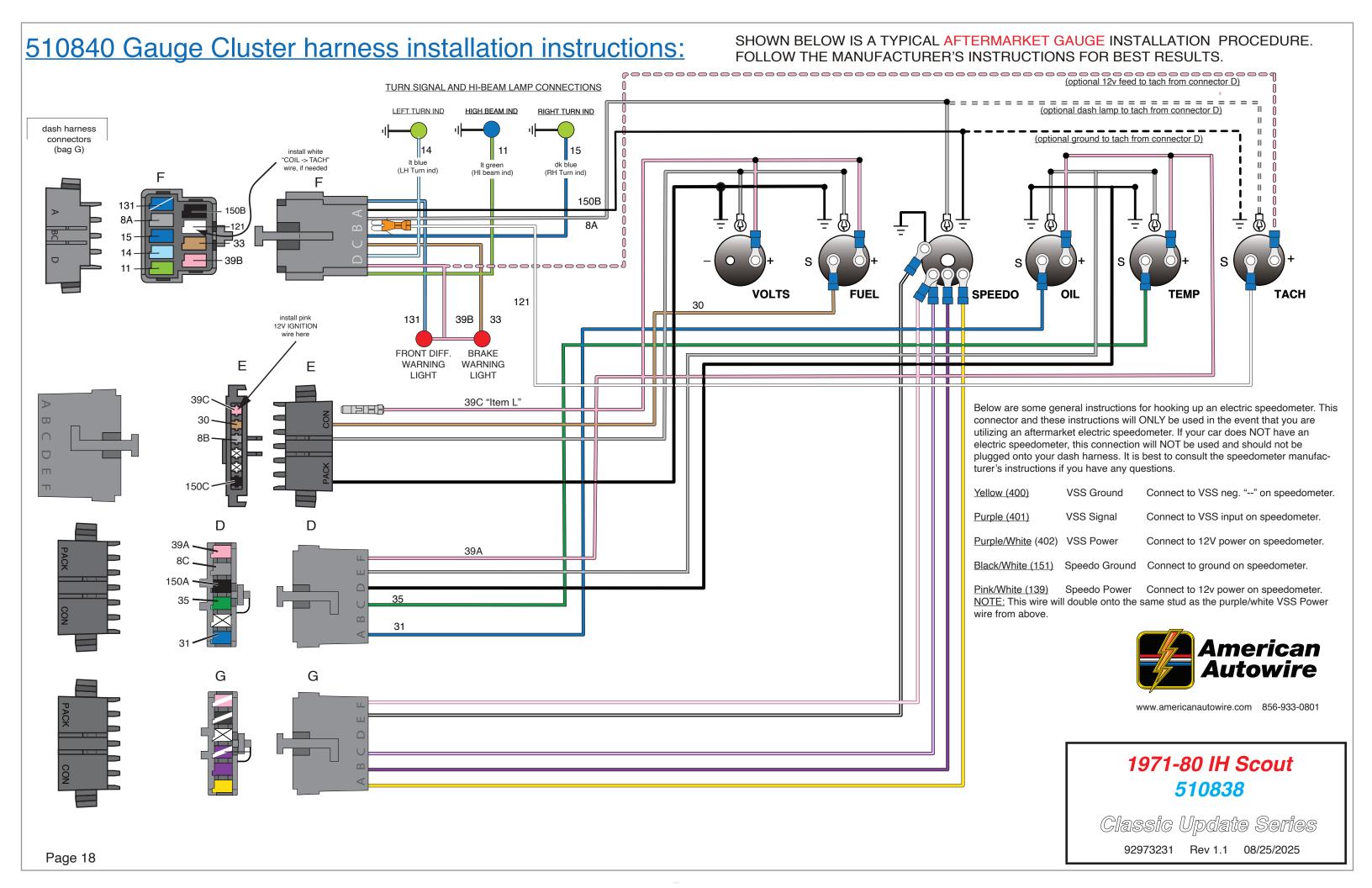
plug white tach wire H in here if using a tach

(150B)

CONNECTOR F

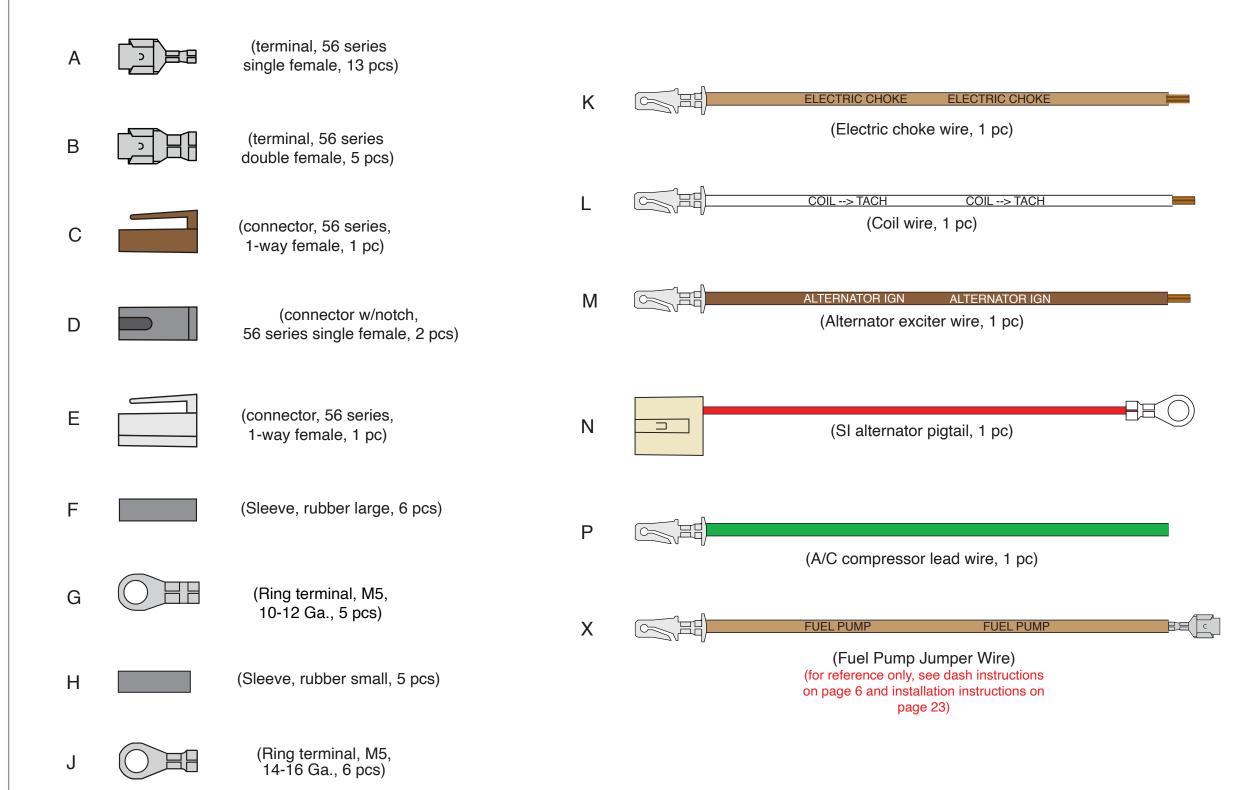
CONNECTOR F (mating end shown)

DASH CONNECTOR C



510841 Engine harness installation instructions:

Below are the supplied terminals, connector bodies, pigtail asssemblies, and assorted components included in the 510841 Engine Harness and Loose Piece bags. These will be used to complete your Engine Harness connections as shown on page 20 trough 23, and are referenced by the letters and descriptions below.

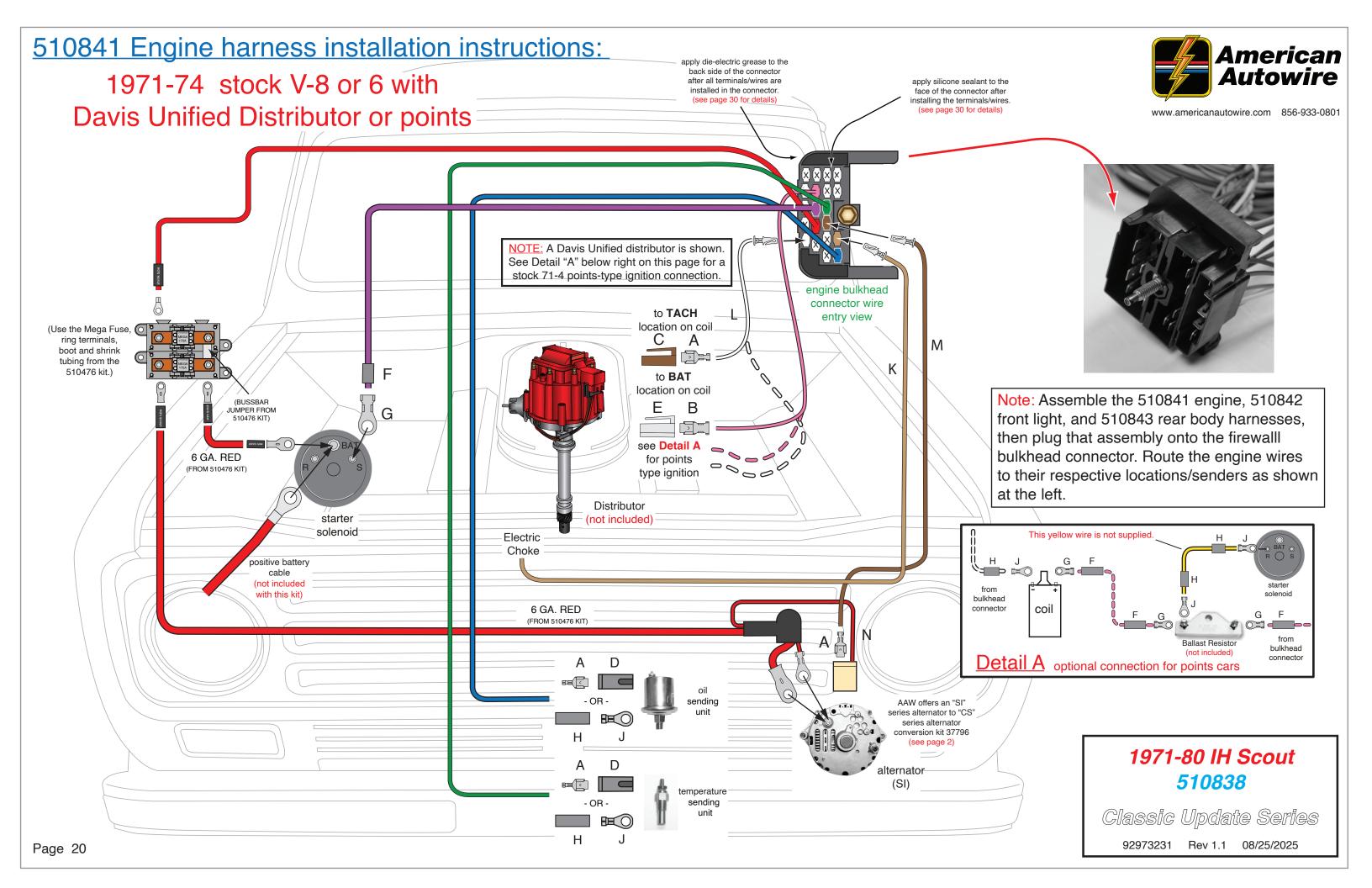


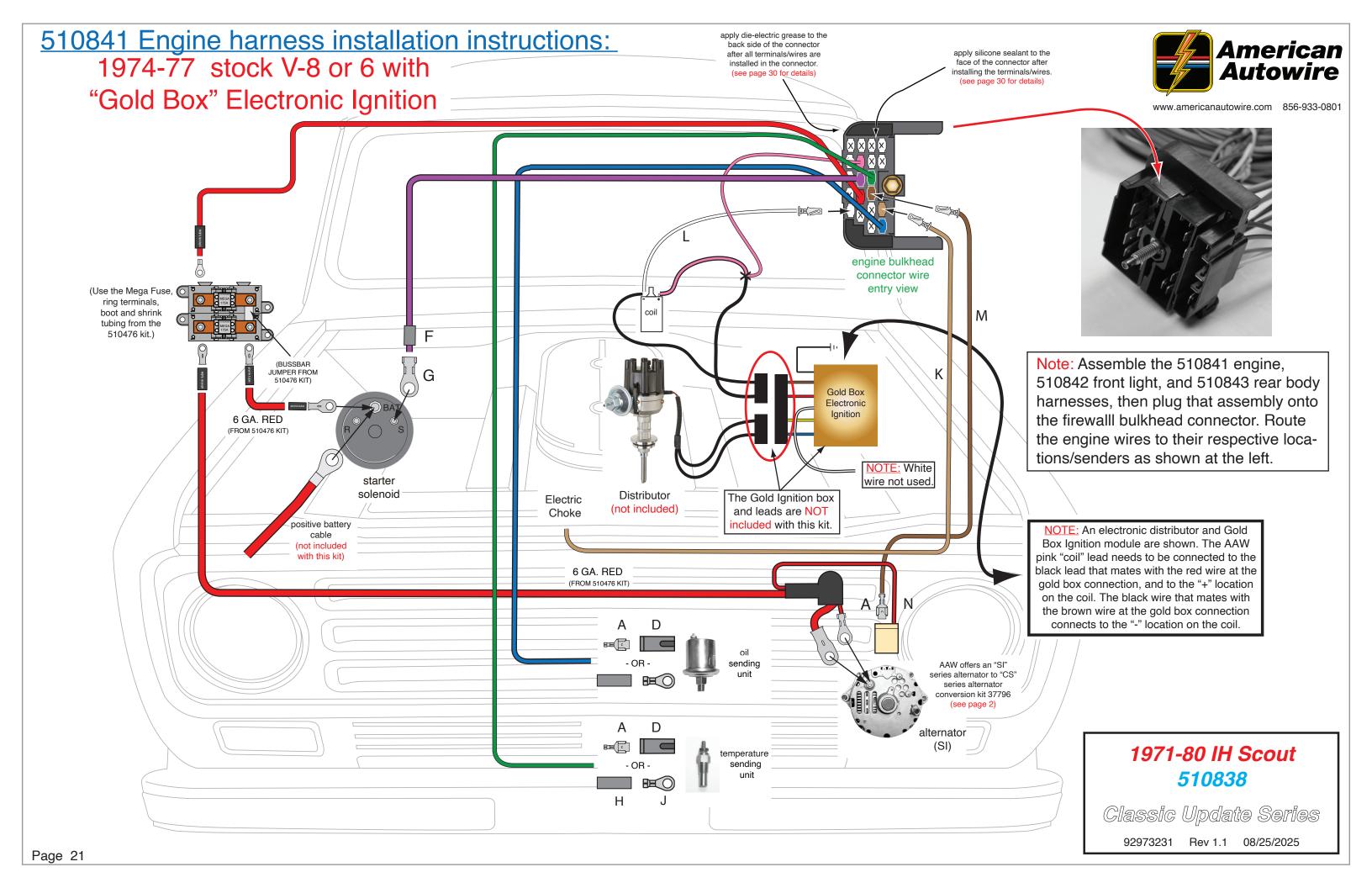


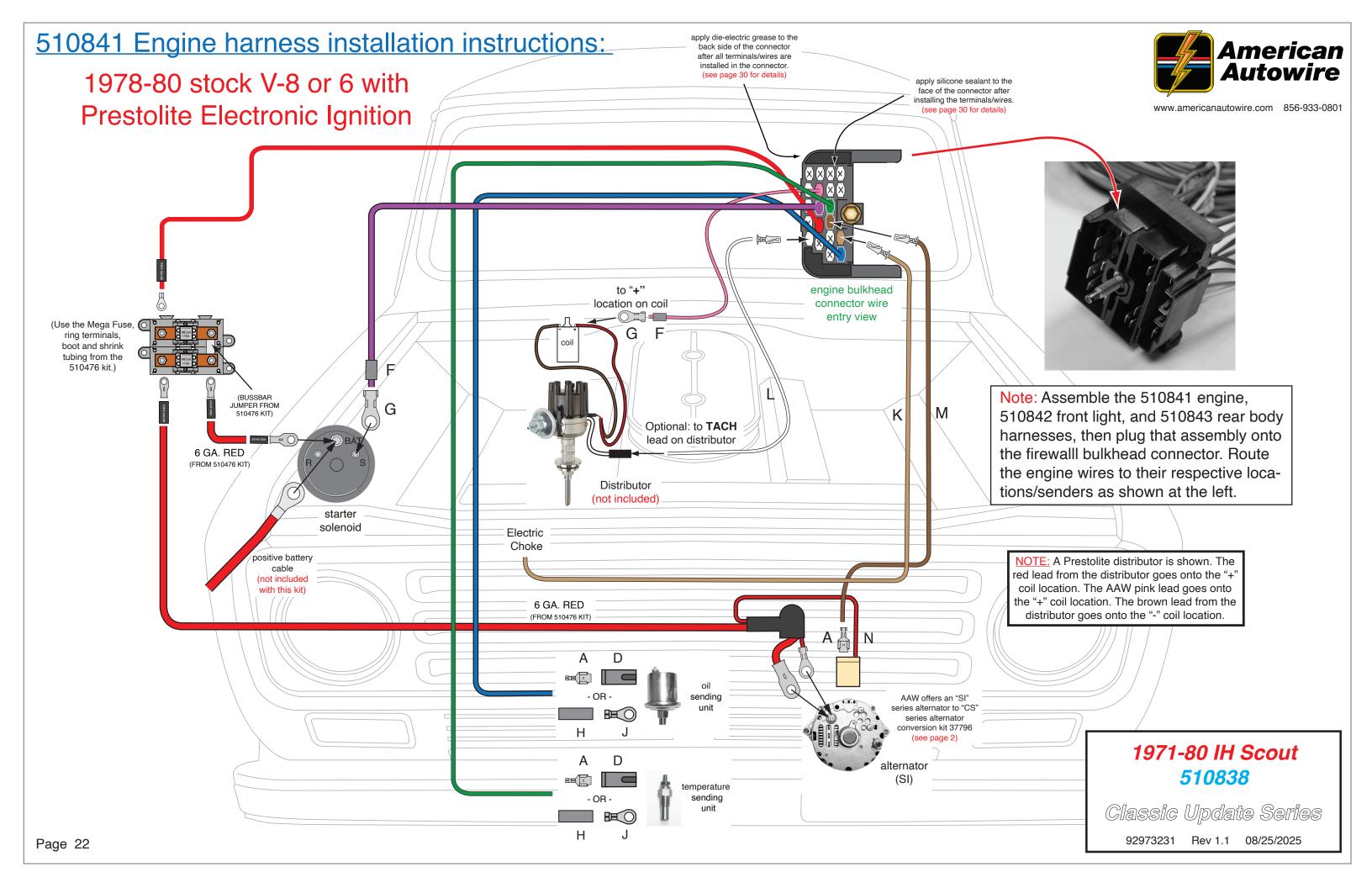
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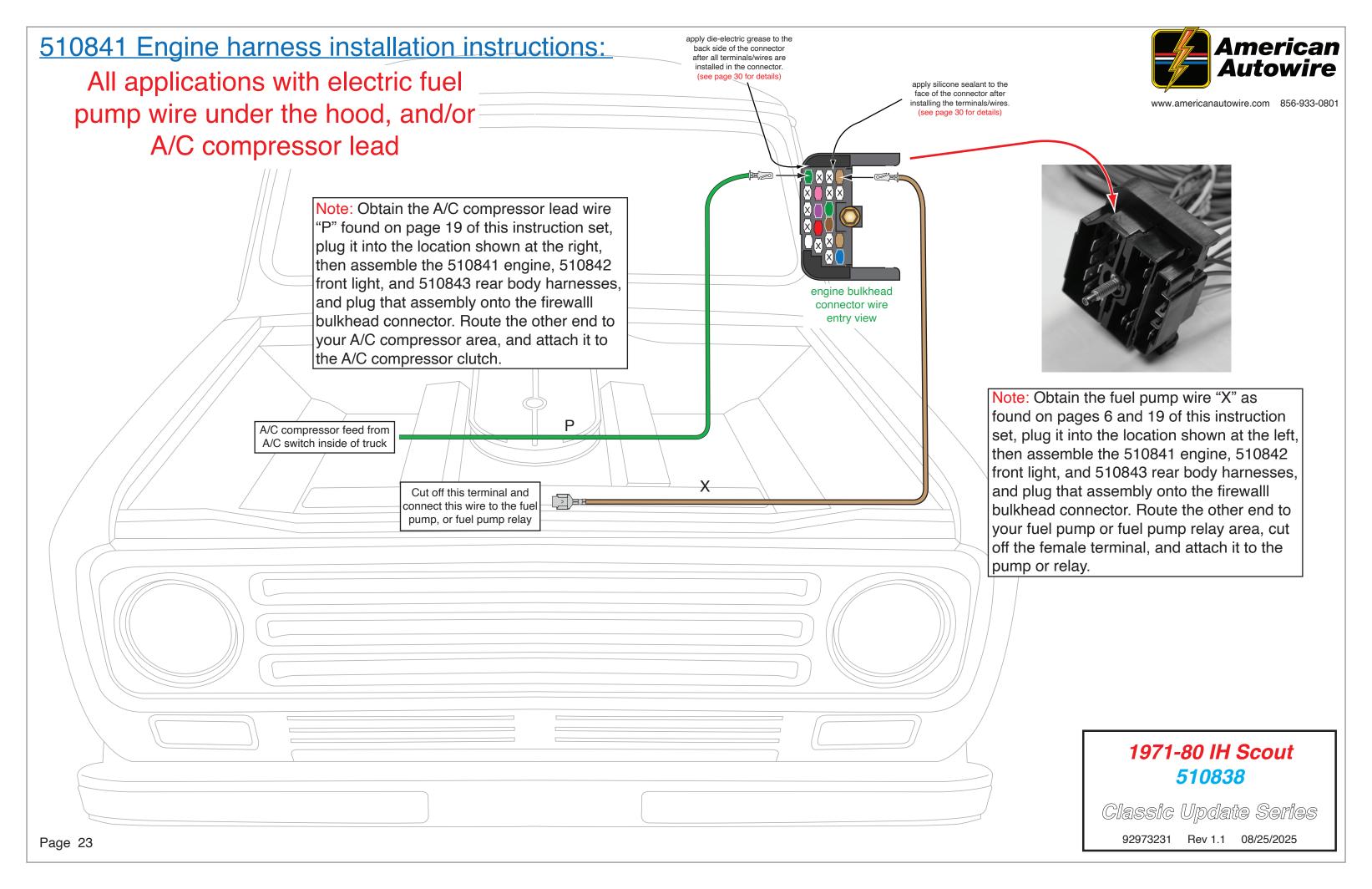
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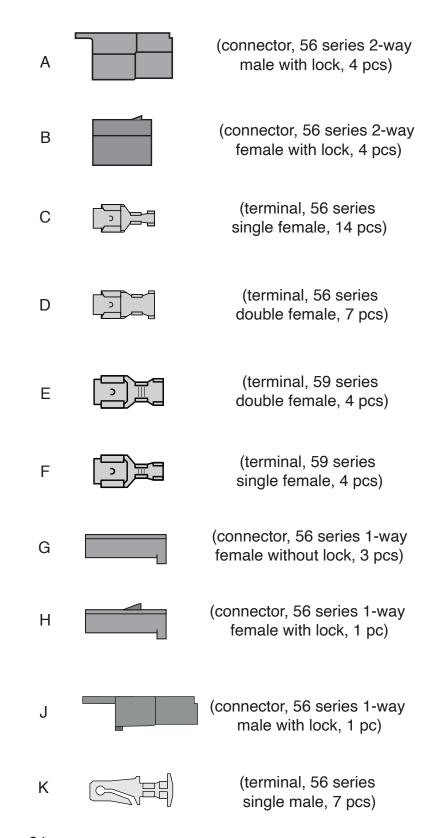


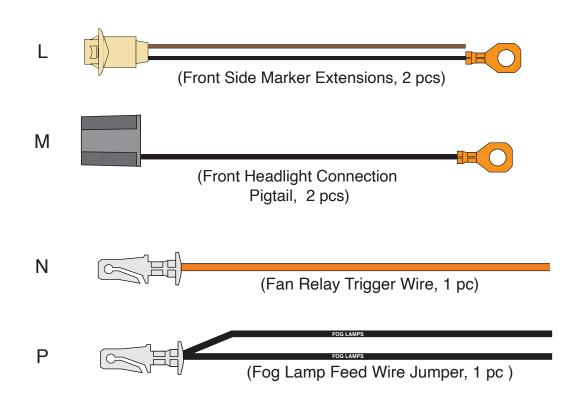




510842 Front Light installation instructions:

Below are the supplied terminals, connector bodies, pigtail assemblies, and assorted components included in the 510842 Front light Harness and Loose Piece bags. These will be used to complete your Front light Harness connections as shown on page 25, and are referened by the letters and descriptions below.



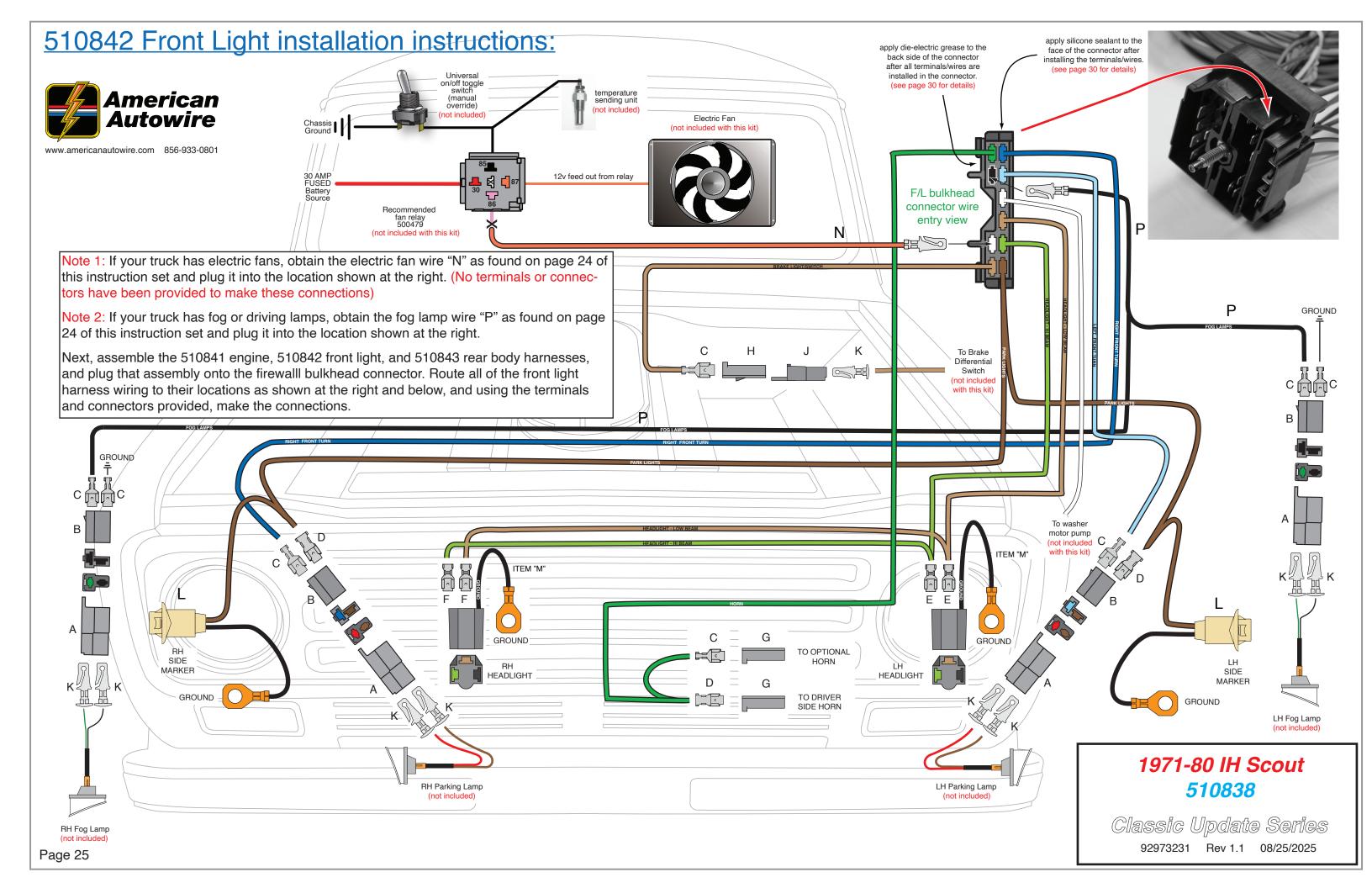




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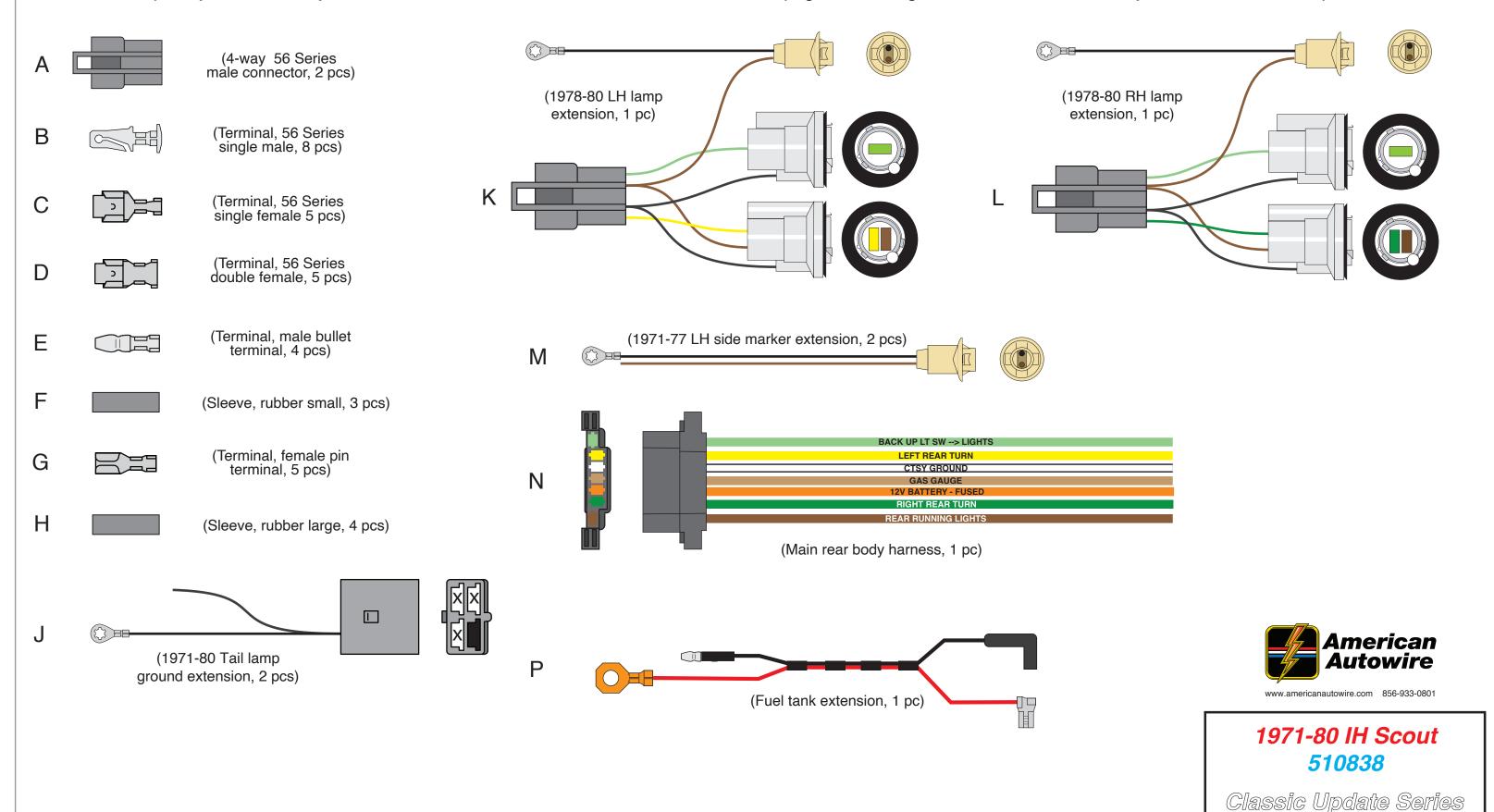
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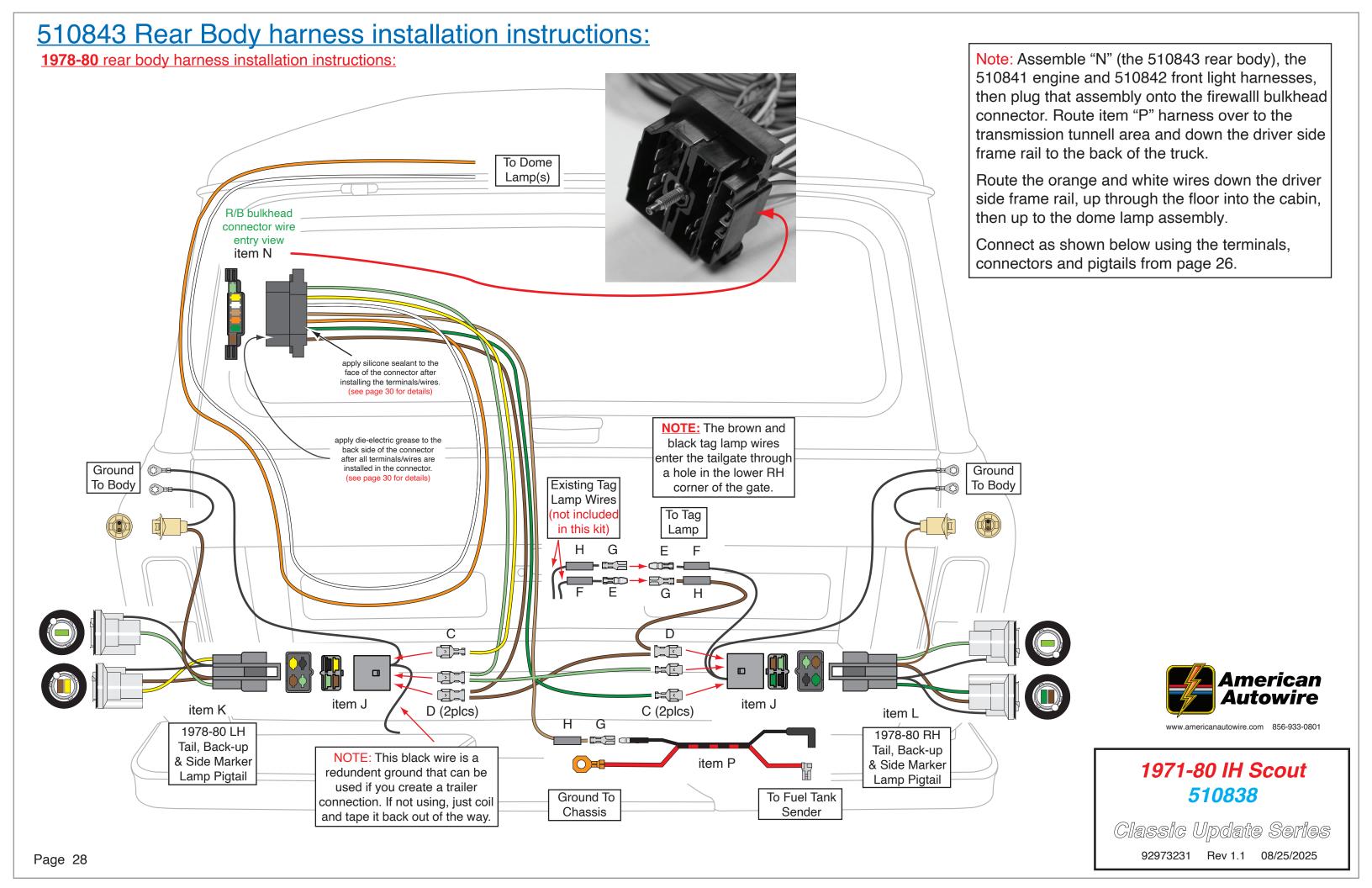
510843 Rear Body harness installation instructions:

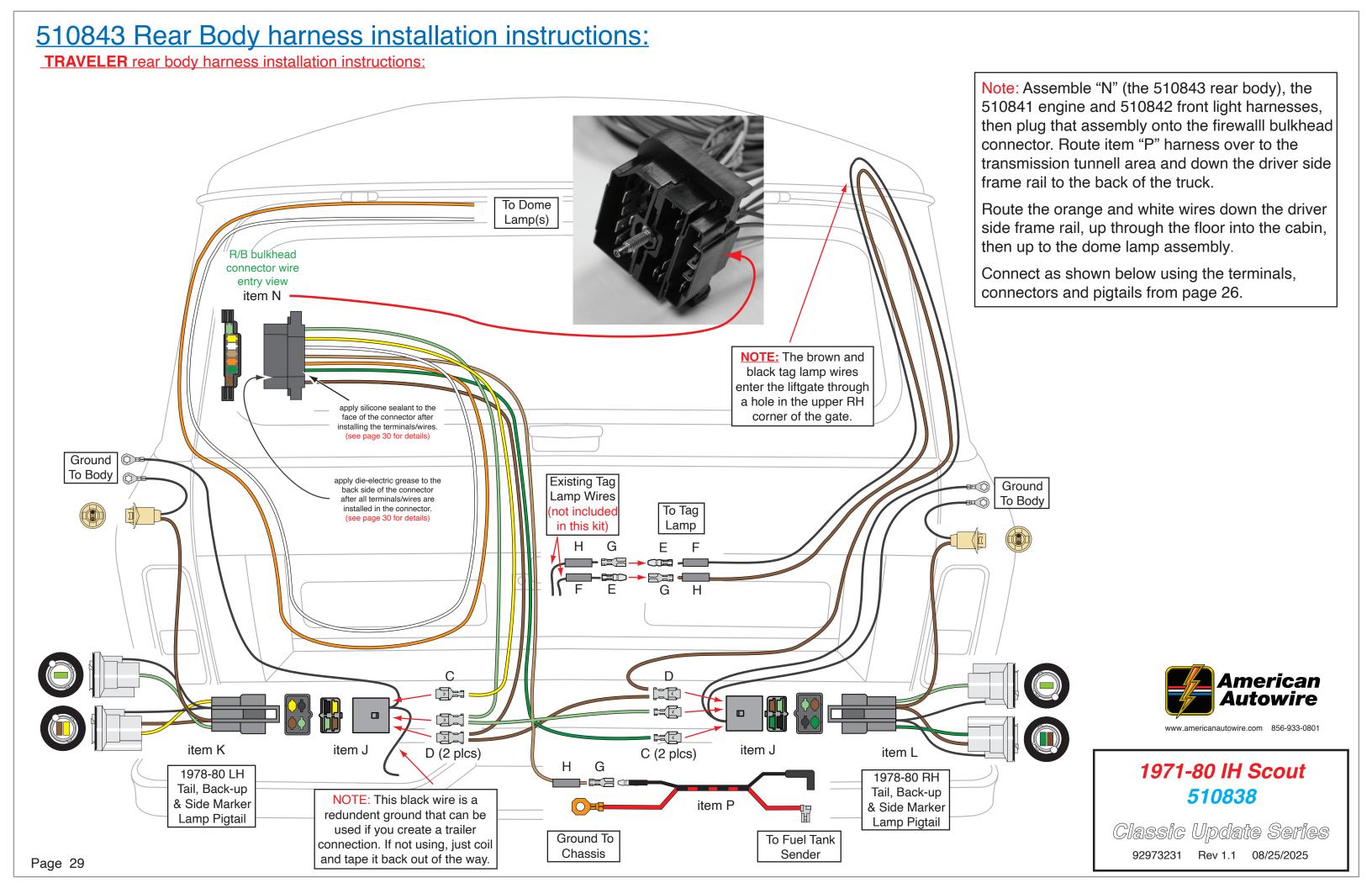
Below are the supplied terminals, connector bodies, pigtail assemblies, and assorted components included in the 510843 Rear Body Harness and Loose Piece bags. These will be used to complete your Rear Body Harness exterior and interior connections as shown on pages 27 through 29, and are referenced by the letters and descriptions below.



92973231

510843 Rear Body harness installation instructions: 1971-77 rear body harness installation instructions: Note: Assemble "N" (the 510843 rear body), the 510841 engine and 510842 front light harnesses, then plug that assembly onto the firewall bulkhead connector. Route item "P" harness over to the To Dome Lamp transmission tunnell area and down the driver side frame rail to the back of the truck. R/B bulkhead Route the orange and white wires down the driver connector wire entry view side frame rail, up through the floor into the cabin, item N then up to the dome lamp assembly. Connect as shown below using the terminals, connectors and pigtails from page 26. apply silicone sealant to the face of the connector after installing the terminals/wires. (see page 30 for details) NOTE: The brown and apply die-electric grease to the black tag lamp wires back side of the connector enter the tailgate through after all terminals/wires are installed in the connector. Ground a hole in the lower RH Ground (see page 30 for details) Existing Tag To Body To Body side of the gate. _amp Wires not included To Tag in this kit) Lamp item M item M Ε G American **Autowire** item J item J B (3 plcs) B (3 plcs) Α C (2 plcs) D (2 plcs) G Н www.americanautowire.com 856-933-0801 Original Original NOTE: This black wire is a item P 1971-77 LH 1971-80 IH Scout 1971-77 RH redundent ground that can be Tail & Back-up Tail & Back-up used if you create a trailer *510838* **Ground To** Lamp Assy. To Fuel Tank Lamp Assy. connection. If not using, just coil Chassis (Not included Sender (Not included and tape it back out of the way. with this kit) Classic Update Series with this kit) Rev 1.1 08/25/2025 Page 27

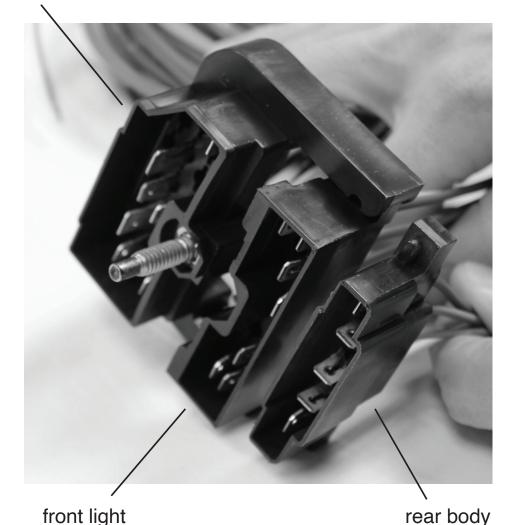




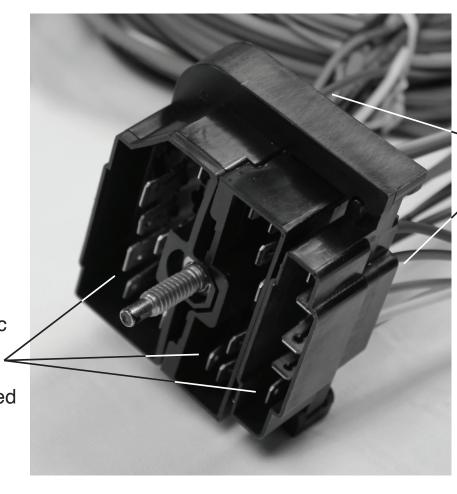
510838 finishing detail installation instructions:

Making your firewall electrical connection corrosion and weather resistant:

engine harness 20-way connector



assembly, ready to bolt onto firewall bulkhead



apply silicone sealant, to back side of connectors, after installing terminals

apply die-electric grease to the terminals after all wires are installed

NOTE: We recommend the following once you have completed the installation of your underhood engine, forward lamp and rear body connections:

7-way connector

- 1. Remove the engine, front light and rear body connector assembly from the firewall and apply dielectric grease to the terminals as shown above. This will help with continuity and also prevent corrosion to any of the terminals.
- 2. Re-attach the engine, front light and rear body connector assembly to the firewall and apply silicone sealer to the back of the connectors as shown above. This will help seal the connector and keep water and moisture front going through to the inside of the vehicle via the bulkhead assembly.



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10-way connector